

**Screw jacks, rotating  
Summary – System Program**



## What counts is success – We help you achieve it

Today clear competitive advantages and opportunities depend on flexibility, speed, innovation and continuous improvement. We understand that time has become one of the most significant competitive factors. In clearly defined markets, we offer advanced solutions that aim at optimum customer value. With internationally recognized quality, – our entire company is certified according to ISO 9001:2008 – high stock availability and maximum reliability, we aim at being a true partner for our customers. We are aware that a lasting partnership is built on mutual trust and understanding and will be further strengthened by absolute liability. Nozag employees commit themselves every day to win the confidence of clients and suppliers. Highly, above-average skilled employees and state-of-the art facilities are the basis for that.

In-house manufacturing is supported by high-performance logistics; this going along with simple, direct and to-the-point communication with our partners. We respect and comply with all pertinent laws, especially those that protect the environment and the health and safety of our workers.

## Standard Program Standard parts, further processing



## System Program Screwjack systems, standard gearboxes



## Toothed components, electromechanical and pneumatic drives





## System Program

- 1 Screw jacks
- 2 Bevel gearboxes
- 3 Connecting shafts
- 4 Linear drives
- 5 Gear, worm gear
- 6 Customer-specific construction group

## Standard Program

- 7 Spur gears module 0.3 to 8
- 8 Bevel gears up to module 6
- 9 Worms and worm wheels
- 10 Standard racks
- 11 Trapezoid threaded screws, trapezoid threaded nuts
- 12 Chains and chain wheels
- 13 Couplings
- 14 Hardened precision steel shafts
- 15 Manufacturing according to drawing

# Contents Catalog systems

## Screw jack

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## Individual products and services

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We reserve the right on printing and dimension errors, as well as technical changes and improvements.

### 3. Screw jacks, rotating

The spindle has a fixed connection to the worm wheel and rotates with it. The nut therefore screws itself up and down.

The innovative Nozag screw jack kit makes it possible to create perfect drive solutions from cost-effective standard components. The kit is subject to the highest standards of functionality, quality and design. A lot can be moved with very little expense and the investment, maintenance and operating costs remain within limits.

Screw jacks developed and manufactured by Nozag solve this task in a simple, inexpensive manner.



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#### Screw Jacks «Gold» – For Extreme Environmental and Operational Conditions

The shiny casing, mounting flange and cover indicate the highest degree of corrosion resistance. In simple terms, the conventional aluminum components as well as the external parts have been replaced by components made of the aluminum bronze material CuAl10Fe5Ni5. All the spindles and shafts as well as the internal elements are manufactured from stainless steel or synthetic material (seals).

- High corrosion stability combined with a high degree of wearing resistance and cavitation protection through CuAl10Fe5Ni5
- Resistance against mechanical damages due to an oxide protection film (basically Al<sub>2</sub>O<sub>3</sub>) that immediately forms on the material surface
- Excellent performance in applications with gases, fluids and solid materials

#### The CuAl10Fe5Ni5 material

- features high scaling resistance (up to 800°)
- has a lower degree of corrosion resistance to strongly acidic media with high oxidation potential (such as nitric acid) as well as alkaline materials, because these will dissolve the oxide coating and prevent its formation.
- has a lower tendency to selective corrosion (dealumination)



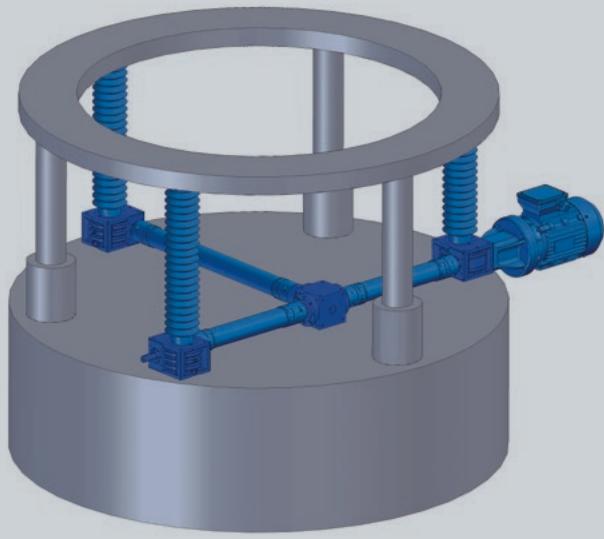
#### Areas of Application

Screw jacks of this design may be used for instance in industrial applications in the vicinity of saline water or sulfuric oxide, in slightly oxidizing and weak alkaline areas, in brackish water, in organic acids (acetate) and in reducing as well as slightly oxidizing mineral acids (diluted hydrochloric, hydrofluoric or phosphoric acid), in environments containing sulfuric acid at room temperature or at elevated temperatures.

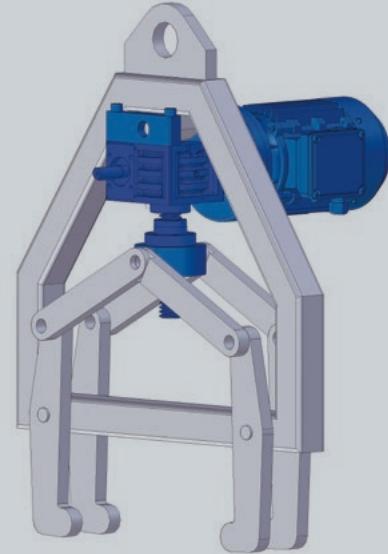
### 3.1 Application examples

Screw jacks, rotating

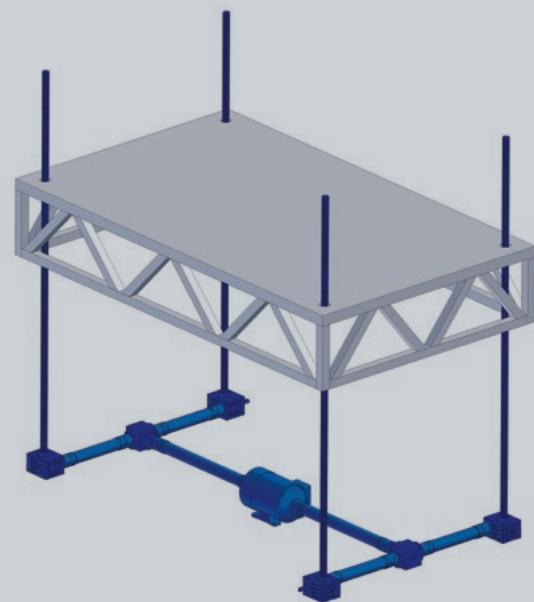
Device adjustment



Gripper



Height adjustment of a platform



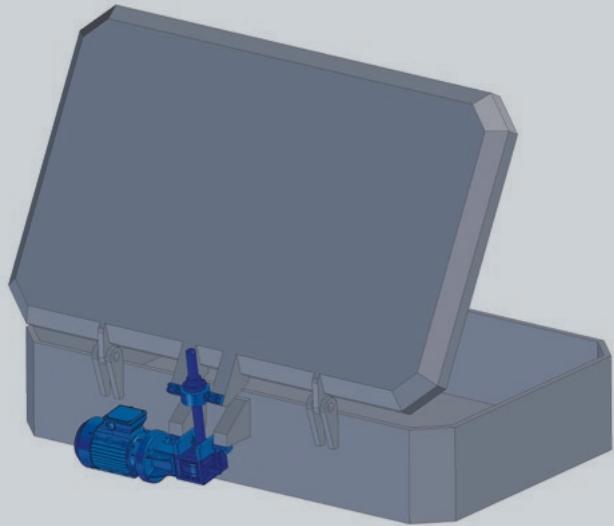
Gate opening



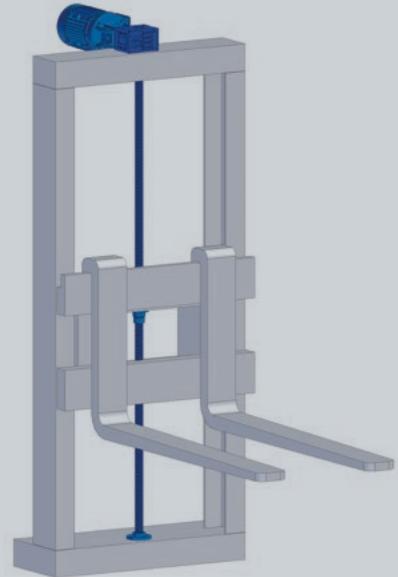
### 3.1 Application examples

Screw jacks, rotating

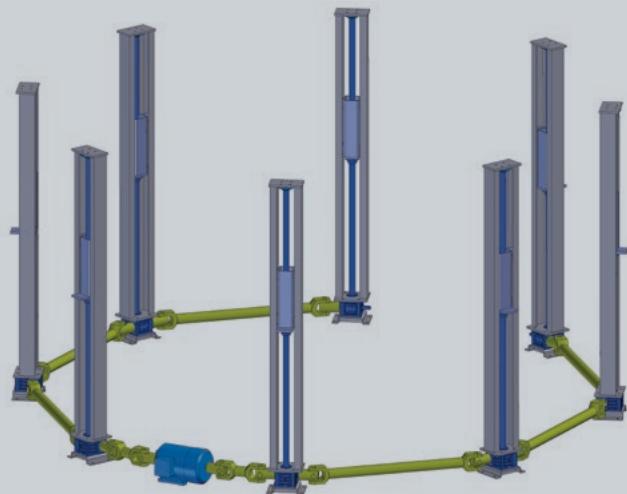
Cover adjustment



Lifting movement of a forklift truck



Hub device for silo assembly



### Rotating version

Mail info@nozag.ch  
FAX-Nozag CH +41 (0)44 805 17 18

Company: \_\_\_\_\_ Date: \_\_\_\_\_  
Address: \_\_\_\_\_ Tel.: \_\_\_\_\_  
Contact person: \_\_\_\_\_ Fax: \_\_\_\_\_  
Mail: \_\_\_\_\_

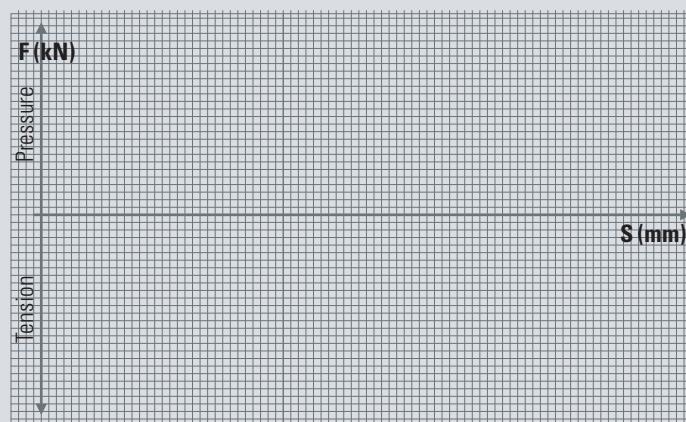
#### Lifting force in kN

\_\_\_\_\_ kN per gearbox      \_\_\_\_\_ kN entire installation  
\_\_\_\_\_ kN under tensile load      \_\_\_\_\_ kN under compressive load  
\_\_\_\_\_ kN static load      \_\_\_\_\_ kN dynamic load

#### Installation position

vertical       horizontal

#### Force flow

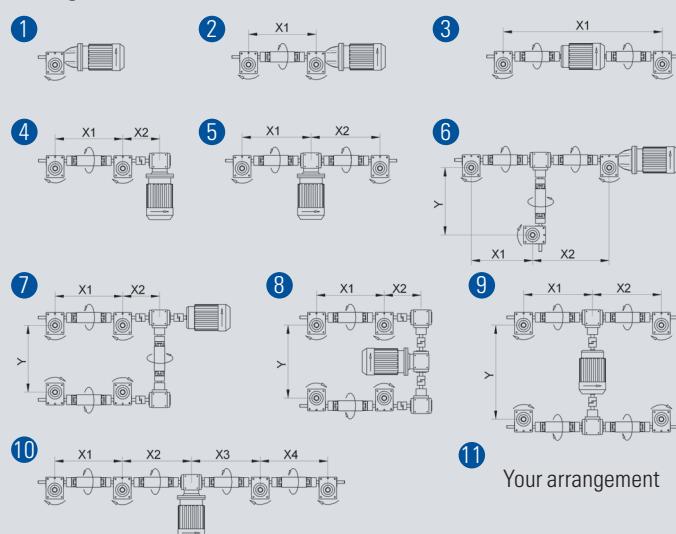


(F=force, S=stroke)

#### Conditions (operational demands)

Steady (constant)       Impact loading (swelling)  
 Vibrations (alternating)       \_\_\_\_\_

#### Arrangement



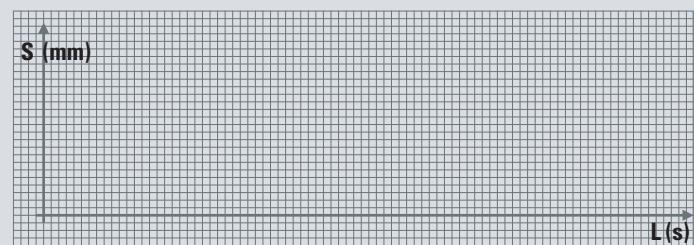
#### Stroke

\_\_\_\_\_ mm stroke      \_\_\_\_\_ mm spindle length

#### Lifting speed (in case of a drive with 1500 min⁻¹)

Type RN = 25 mm/s       Type RL = 6.25 mm/s  
(NSE2-RN = 20 mm/s)      (NSE2-RL = 5.00 mm/s)

#### Working cycle



(S=stroke, L=time)

#### Duty cycle, working cycle

\_\_\_\_\_ Strokes per day  
\_\_\_\_\_ Strokes per hour

#### Hours per day

8       16       24       \_\_\_\_\_  
\_\_\_\_\_ % duty cycle (ED) referred to 10 min

#### Motor

Three-phase Motor       Braking motor  
 Manual drive       \_\_\_\_\_

#### Operating conditions

Dryness       Dust  
 Humidity       Swarf

#### Ambient temperature

\_\_\_\_\_ °C min.      \_\_\_\_\_ °C max.

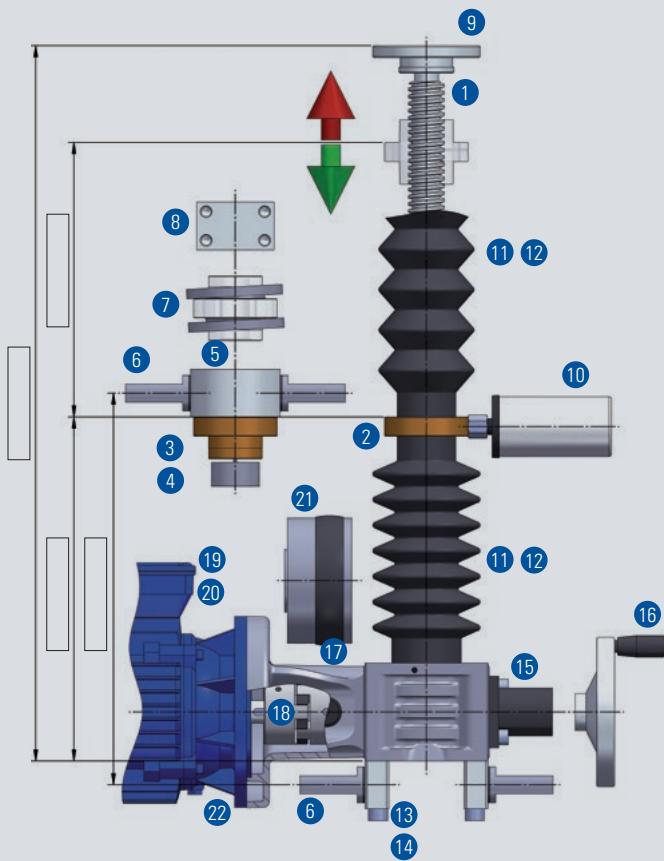
#### Quantity

\_\_\_\_\_ pieces       prototype first

#### Desired delivery dates

\_\_\_\_\_ for quote      \_\_\_\_\_ for delivery

## Rotating version

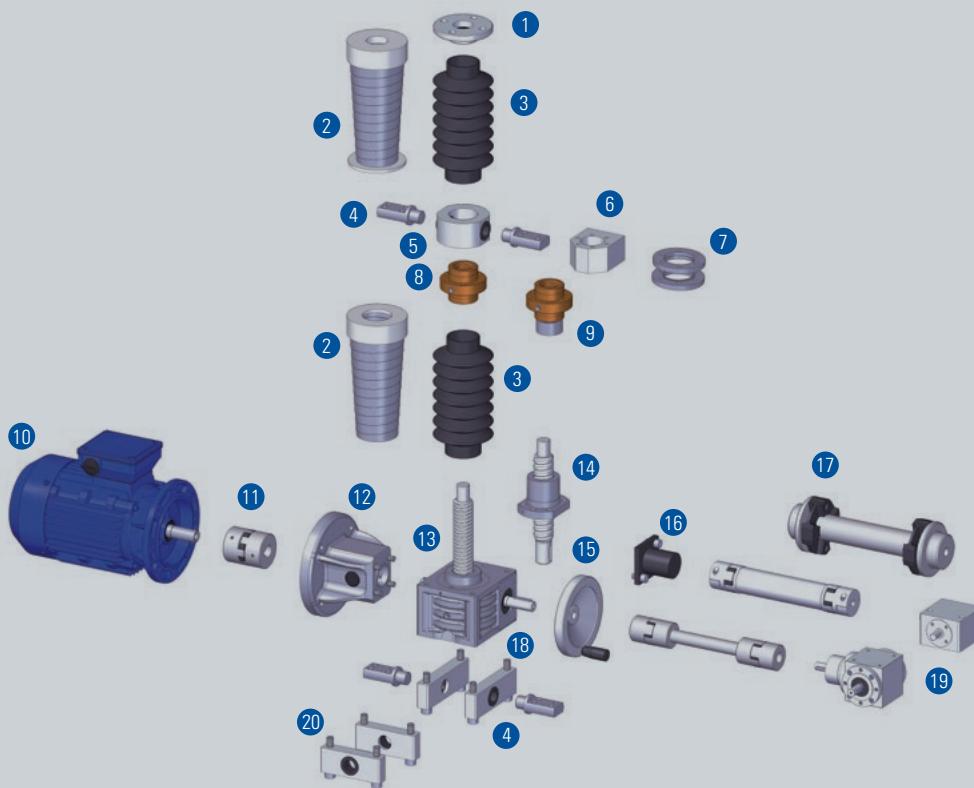


- |           |                                      |                          |
|-----------|--------------------------------------|--------------------------|
| <b>1</b>  | Spindle                              | <input type="checkbox"/> |
| <b>2</b>  | Duplex nut                           | <input type="checkbox"/> |
| <b>3</b>  | Flange nut                           | <input type="checkbox"/> |
| <b>4</b>  | Safety trap nut                      | <input type="checkbox"/> |
| <b>5</b>  | Suspension adapter<br>for flange nut | <input type="checkbox"/> |
| <b>6</b>  | Suspension bolt                      | <input type="checkbox"/> |
| <b>7</b>  | Calotte disks                        | <input type="checkbox"/> |
| <b>8</b>  | Carrier flange                       | <input type="checkbox"/> |
| <b>9</b>  | Flange bearing                       | <input type="checkbox"/> |
| <b>10</b> | Lubricant dispenser                  | <input type="checkbox"/> |
| <b>11</b> | Bellow                               | <input type="checkbox"/> |
| <b>12</b> | Spiral spring cover                  | <input type="checkbox"/> |
| <b>13</b> | Suspension adapter long              | <input type="checkbox"/> |
| <b>14</b> | Suspension adapter short             | <input type="checkbox"/> |
| <b>15</b> | Protection cap                       | <input type="checkbox"/> |
| <b>16</b> | Hand wheel                           | <input type="checkbox"/> |
| <b>17</b> | Motor adapter                        | <input type="checkbox"/> |
| <b>18</b> | Flexible coupling                    | <input type="checkbox"/> |
| <b>19</b> | Motor                                | <input type="checkbox"/> |
| <b>20</b> | Brake motor                          | <input type="checkbox"/> |
| <b>21</b> | Spring brake                         | <input type="checkbox"/> |
| <b>22</b> | Rotary pulse encoder                 | <input type="checkbox"/> |

### Description of function / notes / installation diagramm

### 3.3 Sizes/System overview

#### Screw jacks, rotation



- 1 Flange bearing
- 2 Spiral spring cover
- 3 Bellows
- 4 Suspension bolt
- 5 Suspension adapter for flange nut
- 6 Carrier flange
- 7 Calotte disks
- 8 Flange nut/Duplex nut
- 9 Safety trap nut
- 10 Motor/brake motor

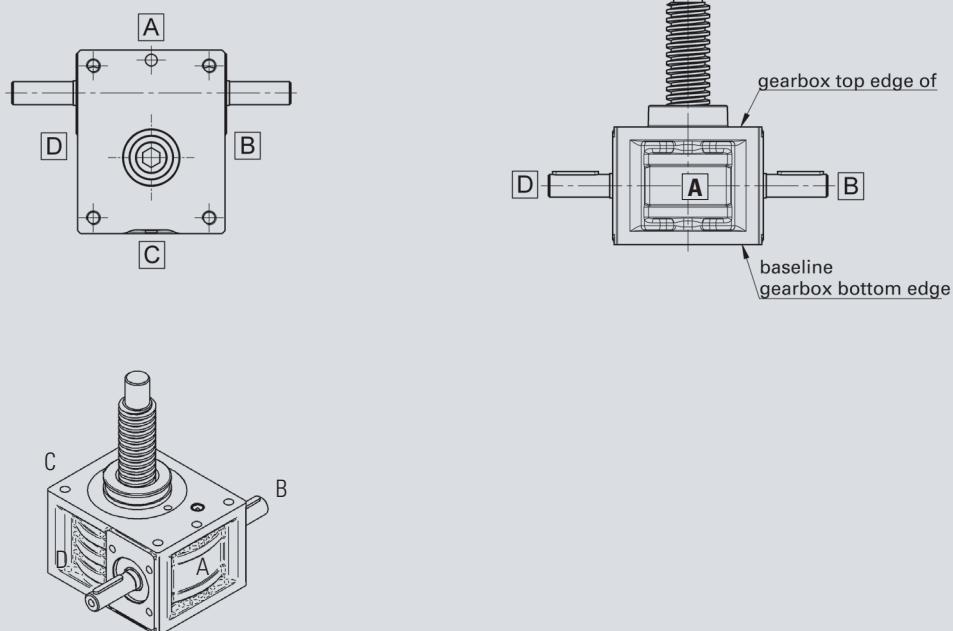
- 11 Flexible coupling
- 12 Motor adapter
- 13 Screw jack, rotating
- 14 Ball screw flange nut
- 15 Hand wheel
- 16 Protection cap
- 17 Connecting shafts
- 18 Suspension adapter long
- 19 Bevel gearboxes
- 20 Suspension adapter short

### 3.3 Sizes/System overview

#### Screw jacks, rotating

Size	NSE2	NSE5	NSE10	NSE25	NSE50	NSE100
maximum lifting capacity (kN)	2	5	10	25	50	100
Standard spindle	TR14x4	TR18x4	TR20x4	TR30x6	TR40x7	TR60x9
Ratio (i)	N	5:1	4:1	4:1	6:1	7:1
	L	20:1	16:1	16:1	24:1	28:1
Maximum driveshaft speed ( $\text{min}^{-1}$ ) (higher on request)	1800	1800	1800	1800	1800	1800
Max. driving torque (Nm) (based on 1500 $\text{min}^{-1}$ )	N	2.50	5.60	10.50	22.50	51.00
	L	0.80	2.00	4.20	7.80	18.00
Stroke per revolution (mm)	N	0.80	1.00	1.00	1.00	1.00
	L	0.20	0.25	0.25	0.25	0.25
Efficiency gearbox (grease)	N	0.76	0.84	0.86	0.87	0.89
	L	0.45	0.62	0.69	0.69	0.74
Efficiency gearbox (oil)	N	0.86	0.87	0.96	0.98	0.94
	L	0.64	0.66	0.77	0.75	0.81
Efficiency spindle	0.50	0.42	0.40	0.40	0.36	0.32
Lubrication	Grease	Grease	Grease	Grease	Grease	Grease
Weight screw jack without spindle (kg)	0.64	1.06	1.98	3.62	10.02	16.80
Weight spindle (kg/m)	1.05	1.58	2.00	4.50	8.00	19.00

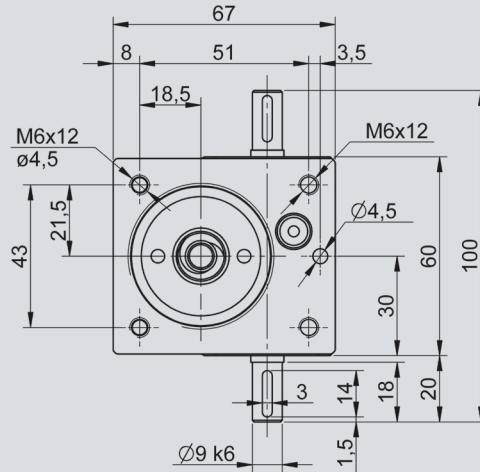
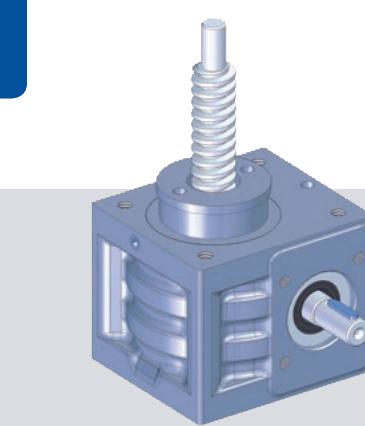
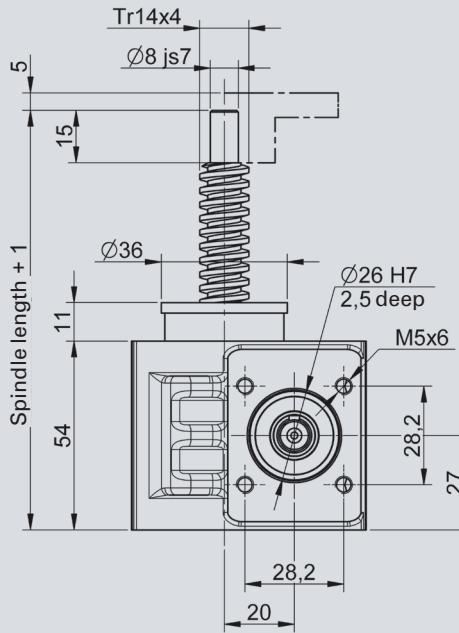
#### Orientation point



### 3.4 Size 2kN

#### Screw jacks, rotating

#### NSE 2-RN/RL



Maximum lifting capacity:

2 kN (200 kg)

Maximum driveshaft speed:

1800 min<sup>-1</sup> (higher on request)

Spindle:

TR 14x4 (standard)

TR 18x4 (optional, strengthened version)

#### Material

Material (housing):

Aluminium, option CuAL10Fe5Ni5

Lubrication:

Grease, option oil

#### Weight

Screw jack weight:

0.64 kg (with grease / without spindle)

Spindle weight:

1.05 kg/m

#### Features

	Ratio i	Stroke per revolution mm	Driving torque <sup>1</sup> Nm	Max. torque Nm	Drive through torque <sup>2</sup> Nm
<b>NSE2-RN</b>	5:1	0.80	F(kN) x 0.34 + 0.21	2.50	12
<b>NSE2-RL</b>	20:1	0.20	F(kN) x 0.14 + 0.11	0.80	12
<b>NSE2-RN<sup>3</sup></b>	5:1	0.80	F(kN) x 0.40 + 0.21	2.50	12
<b>NSE2-RL<sup>3</sup></b>	20:1	0.20	F(kN) x 0.17 + 0.11	0.80	12

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

3) Optional, strengthened version TR18/4

#### Attachments > chapter 3.5



#### Drive components > chapter 4



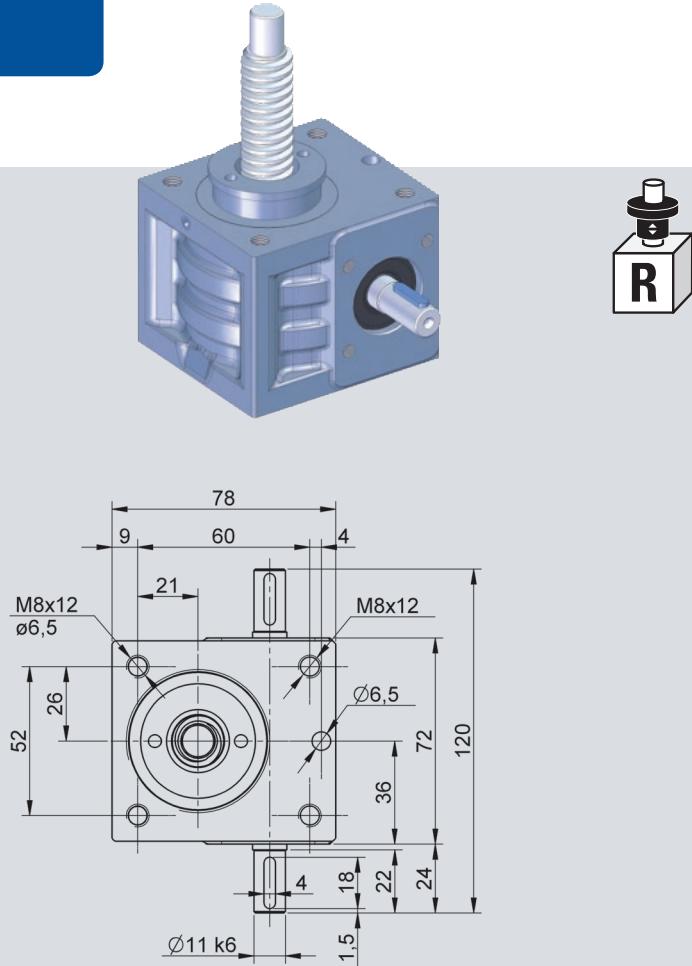
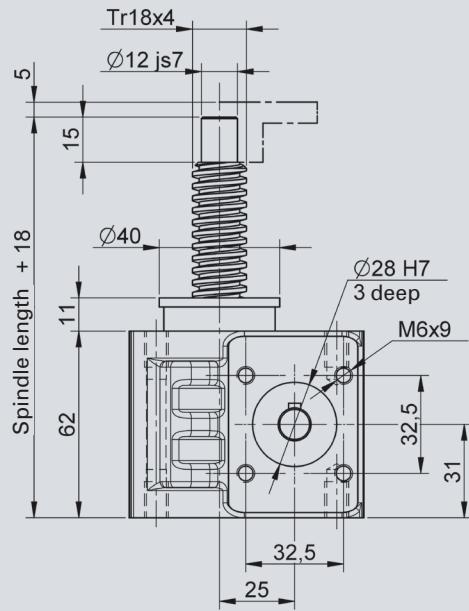
#### Motor mounting > chapter 5



#### Non-rotating version > chapter 2



### NSE 5-RN/RL



Maximum lifting capacity:

Maximum driveshaft speed:

Spindle:

5 kN (500 kg)

1800 min<sup>-1</sup> (higher on request)

TR 18x4 (standard)

TR 24x5 (optional, strengthened version)

#### Versions

Safety trap nut (SFM)

see page 77

Ball screw (KGT)

see page 78

#### Material

Material (housing):

Aluminium, option CuAL10Fe5Ni5

Lubrication:

Grease, option oil

#### Available on request:

- Double-threaded trapezoidal screw
- Stainlesssteel spindle (INOX)
- Surface-treated spindle

#### Weight

Screw jack weight:

1.02 kg (with grease / without spindle)

Spindle weight:

1.58 kg/m

#### More informations

Please find CAD - Data and productdatasheets under [www.nozag.ch](http://www.nozag.ch)

#### Features

	Ratio i	Stroke per revolution mm	Driving torque <sup>1</sup> Nm	Max. torque Nm	Drive- through torque <sup>2</sup> Nm
<b>NSE5-RN</b>	4:1	1.00	F(kN) x 0.45 + 0.10	5.60	23
<b>NSE5-RL</b>	16:1	0.25	F(kN) x 0.15 + 0.08	2.00	23
<b>NSE5-RN<sup>3</sup></b>	4:1	1.25	F(kN) x 0.58 + 0.10	5.60	23
<b>NSE5-RL<sup>3</sup></b>	16:1	0.31	F(kN) x 0.20 + 0.08	2.00	23

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

3) Optional, strengthened version TR24/5

Attachments > chapter 3.5



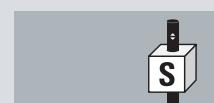
Drive components > chapter 4



Motor mounting > chapter 5



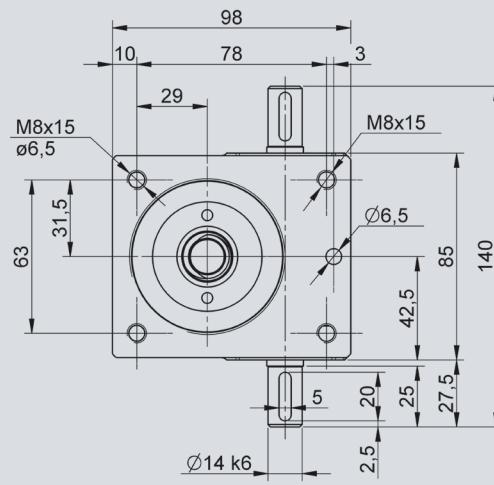
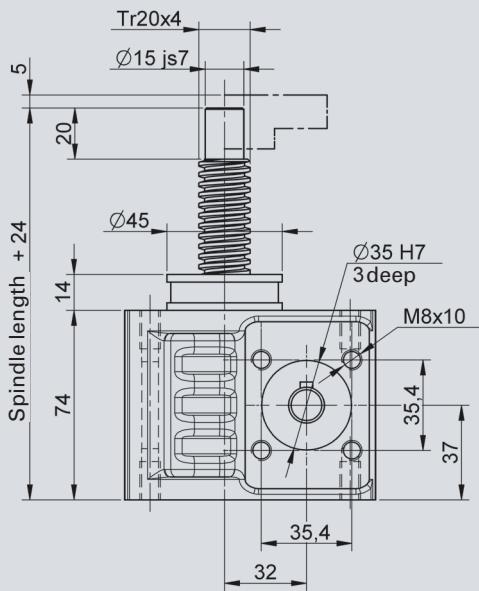
Non-rotating version > chapter 2



# 3.4 Size 10kN

## Screw jacks, rotating

### NSE 10-RN/RL



Maximum lifting capacity: 10 kN (1000 kg)  
 Maximum driveshaft speed: 1800 min<sup>-1</sup> (higher on request)  
 Spindle: TR 20x4 (standard)  
 TR 24x5 (optional, strengthened version))

#### Material

Material (housing): Aluminium, option CuAL10Fe5Ni5  
 Lubrication: Grease, option oil

#### Weight

Screw jack weight: 1.92 kg (with grease / without spindle)  
 Spindle weight: 2.00 kg/m

#### Features

	Ratio i	Stroke per revolution mm	Driving torque <sup>1</sup> Nm	Max. torque Nm	Drive- through torque <sup>2</sup> Nm
<b>NSE10-RN</b>	4:1	1.00	F(kN) x 0.46 + 0.26	10.50	42
<b>NSE10-RL</b>	16:1	0.25	F(kN) x 0.14 + 0.16	4.20	42
<b>NSE10-RN<sup>3</sup></b>	4:1	1.25	F(kN) x 0.56 + 0.26	10.50	42
<b>NSE10-RL<sup>3</sup></b>	16:1	0.31	F(kN) x 0.18 + 0.16	4.20	42

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

3) Optional, strengthened version TR24/5

#### Attachments > chapter 3.5



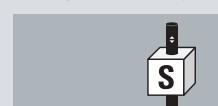
#### Drive components > chapter 4



#### Motor mounting > chapter 5



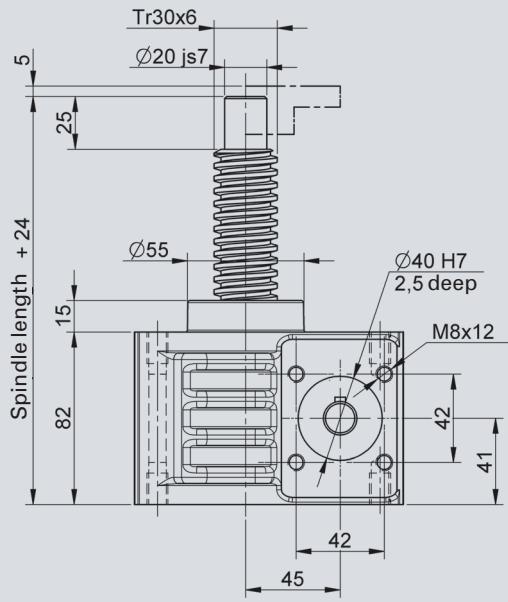
#### Non-rotating version > chapter 2



### 3.4 Size 25kN

#### Screw jacks, rotating

#### NSE 25-RN/RL



Maximum lifting capacity:

Maximum driveshaft speed:

Spindle:

25 kN (2500 kg)

1800 min<sup>-1</sup> (higher on request)

TR 30x6 (standard)

TR 40x7 (optional, strengthened version)

#### Material

Material (housing):

Lubrication:

Aluminium, option CuAL10Fe5Ni5

Grease, option oil

#### Weight

Screw jack weight:

Spindle weight:

3.54 kg (with grease / without spindle)

4.50 kg/m

#### Features

	Ratio i	Stroke revolution mm	Driving torque <sup>1</sup> Nm	Max. torque Nm	Drive through torque <sup>2</sup> Nm
<b>NSE25-RN</b>	6:1	1.00	F(kN) x 0.46 + 0.36	22.50	86
<b>NSE25-RL</b>	24:1	0.25	F(kN) x 0.14 + 0.26	7.80	86
<b>NSE25-RN<sup>3</sup></b>	6:1	1.17	F(kN) x 0.59 + 0.36	22.50	86
<b>NSE25-RL<sup>3</sup></b>	24:1	0.29	F(kN) x 0.19 + 0.26	7.80	86

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

3) Optional, strengthened version TR40/7

#### Attachments > chapter 3.5



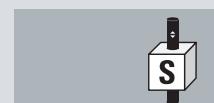
#### Drive components > chapter 4



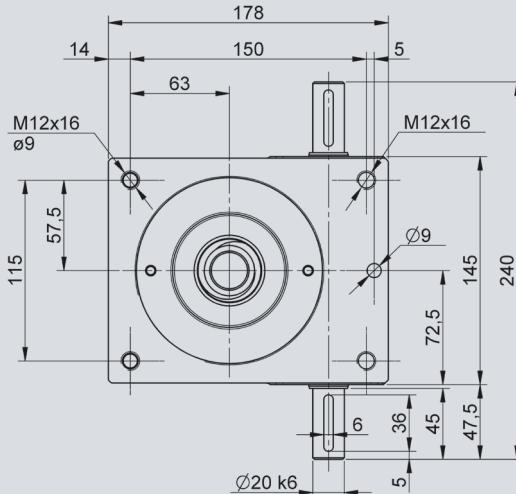
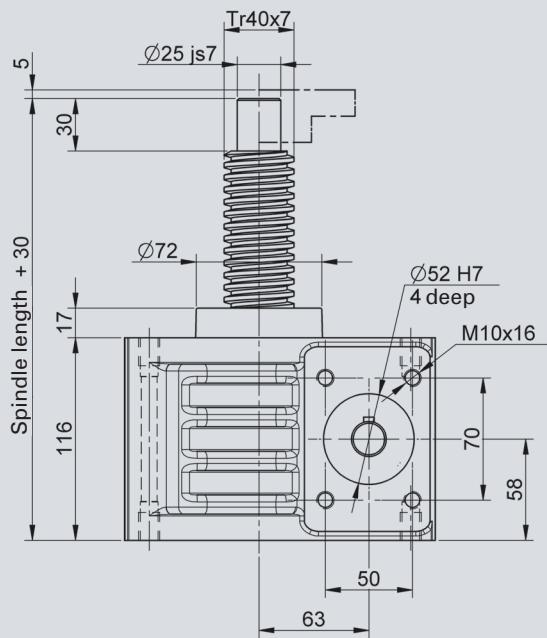
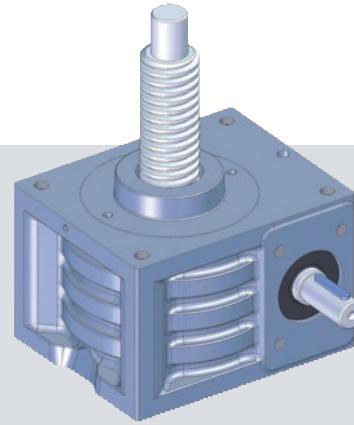
#### Motor mounting > chapter 5



#### Non-rotating version > chapter 2



### NSE 50-RN/RL



Maximum lifting capacity:

50 kN (5000 kg)

Maximum driveshaft speed:

1800 min<sup>-1</sup> (higher on request)

Spindle:

TR 40x7 (standard)

TR 50x8 (optional, strengthened version)

#### Material

Material (housing):

Aluminium, option CuAL10Fe5Ni5

Lubrication:

Grease, option oil

#### Weight

Screw jack weight:

9.98 kg (with grease / without spindle)

Spindle weight:

8.00 kg/m

#### Features

	Ratio i	Stroke per revolution mm	Driving torque <sup>1</sup> Nm	Max. torque Nm	Drive through torque <sup>2</sup> Nm
<b>NSE50-RN</b>	7:1	1.00	F(kN) x 0.50 + 0.76	51.00	150
<b>NSE50-RL</b>	28:1	0.25	F(kN) x 0.15 + 0.54	18.00	150
<b>NSE50-RN<sup>3</sup></b>	7:1	1.14	F(kN) x 0.60 + 0.76	51.00	150
<b>NSE50-RL<sup>3</sup></b>	28:1	0.29	F(kN) x 0.18 + 0.54	18.00	150

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

3) Optional, strengthened version TR50/8

#### Attachments > chapter 3.5



#### Drive components > chapter 4



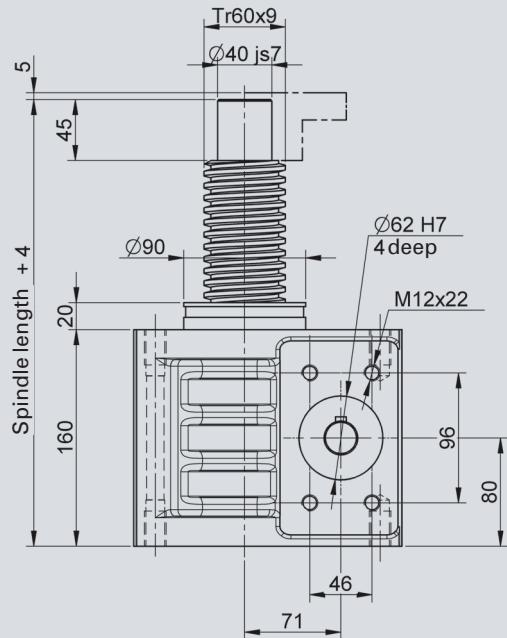
#### Motor mounting > chapter 5



#### Non-rotating version > chapter 2



## NSE 100-RN/RL



Maximum lifting capacity:

100 kN (10000 kg)

Maximum driveshaft speed:

1800 min<sup>-1</sup> (higher on request)

Spindle:

TR 60x9 (standard)

### Material

Material (housing):

Aluminium, option CuAL10Fe5Ni5

Lubrication:

Grease, option oil

### Weight

Screw jack weight:

16.70 kg (with grease / without spindle))

Spindle weight:

19.00 kg/m

### Features

	Ratio i	Stroke per revolution mm	Driving torque <sup>1</sup> Nm	Max. torque <sup>1</sup> Nm	Drive through torque <sup>2</sup> Nm
<b>NSE100-RN</b>	9:1	1.00	F(kN) x 0.59 + 1.68	60.20	315
<b>NSE100-RL</b>	36:1	0.25	F(kN) x 0.19 + 1.02	20.20	315

1) Factor includes efficiency, ratio and safety 1

2) With more than six gearboxes in series, please contact our technicians

### Attachments > chapter 3.5



### Drive components > chapter 4



### Motor mounting > chapter 5



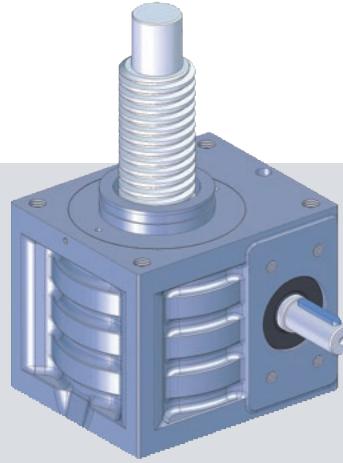
### Non-rotating version > chapter 2



## NSE 150-1000-RN/RL

### Individual and needs-oriented design

Screw jacks from size 150kN usually are used for complex tasks. We develop, manufacture or combine these dimensions individually for your needs. Take advantage of our experience and expertise in simple and complex projects with power requirements over 100kN. We provide very economical solutions, thanks to the modular system, yet also custom-made screw jacks for your needs.



These screw jacks are available in different versions, for example,

- Material (housing): cast iron / steel
- Double-threaded trapezoidal screws
- Stainless steel screws (INOX)
- Surface-treated screws
- Ball screw s(KGT)
- Safety trap nut (SFM)

### Standard Sizes

The screw jacks are available with the following lifting forces.

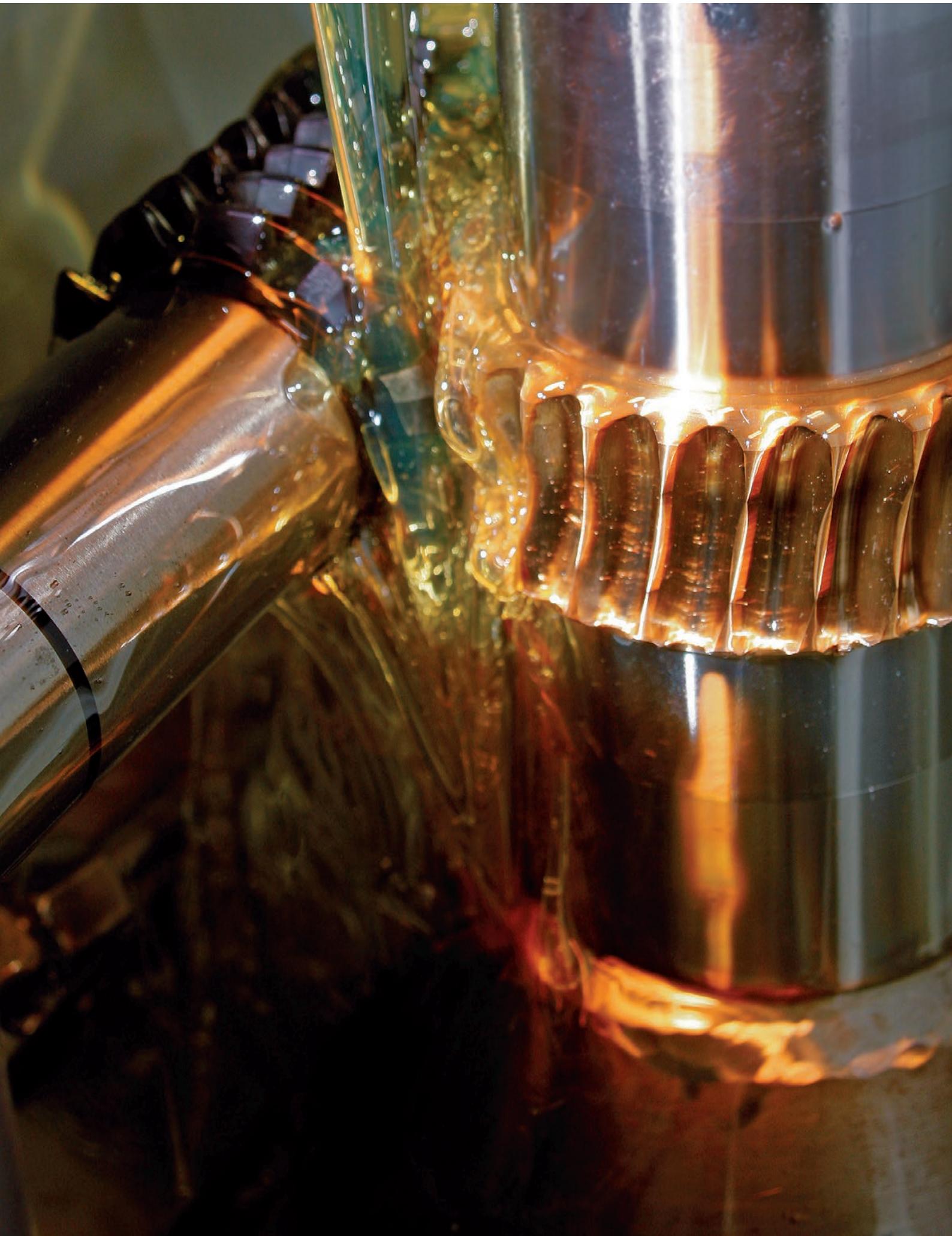
### Details and advice on request

We are happy to help and assist you in details, design and calculation. CAD data or a checklist are available. Please contact us or send us your requirements.

Maximum lifting capacity	
<b>NSE150-RN</b>	150kN
<b>NSE150-RL</b>	150kN
<b>NSE250-RN</b>	250kN
<b>NSE250-RL</b>	250kN
<b>NSE350-RN</b>	350kN
<b>NSE350-RL</b>	350kN
<b>NSE500-RN</b>	500kN
<b>NSE500-RL</b>	500kN
<b>NSE750-RN</b>	750kN
<b>NSE750-RL</b>	750kN
<b>NSE1000-RN</b>	1000kN
<b>NSE1000-RL</b>	1000kN
<b>NSE1000-SL</b>	1000kN

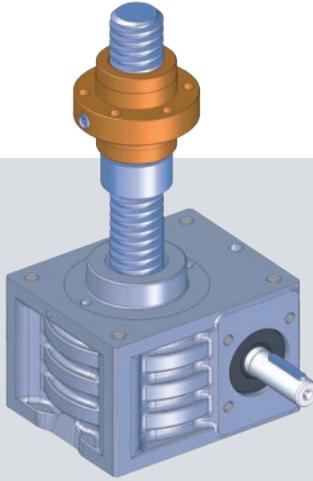
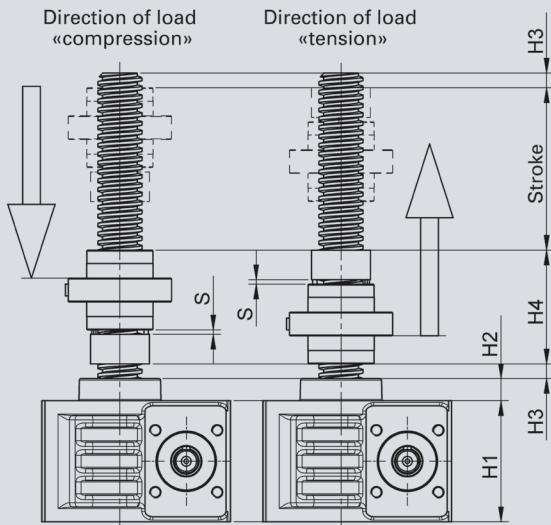
### 3.4 Size 150–1000kN

#### Screw jacks, rotating



### 3.4 Safety trap nut (SFM)

Screw jacks, rotating



	H1	H2	H3	H4	S
<b>NSE2</b>	54	11	4	49.0	2.0
<b>NSE5</b>	62	11	4	49.0	2.0
<b>NSE10</b>	74	14	4	60.0	2.0
<b>NSE25</b>	82	15	6	77.0	3.0
<b>NSE50</b>	116	17	7	97.5	3.5
<b>NSE100</b>	160	20	9	134.5	4.5

#### Function

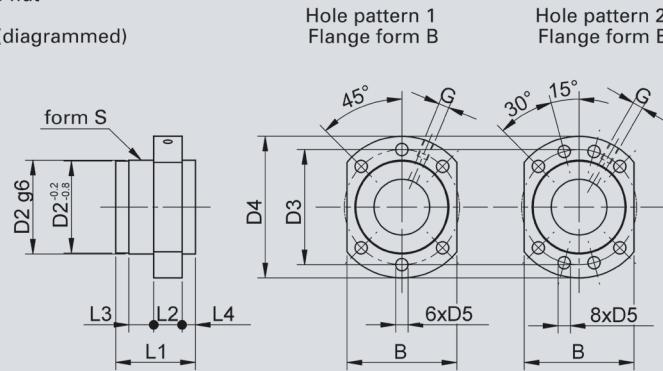
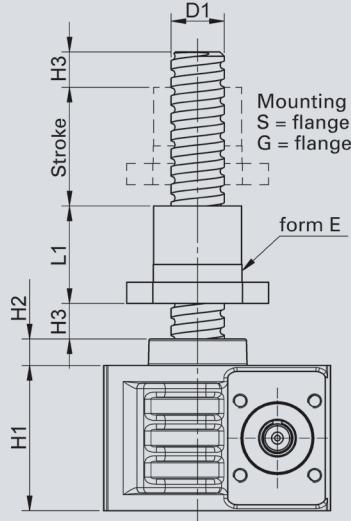
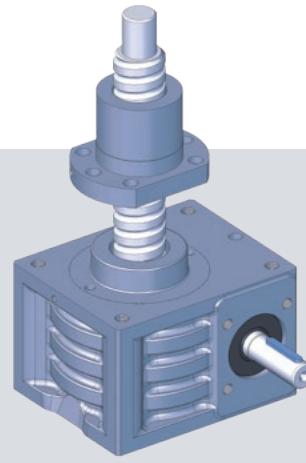
The safety trap nut acts in only one direction, it runs alongside without load. In case of fracture of the travelling nut, the load bears on the trap nut.

The wear can be checked through the distance «S». As soon as the dimension «S» is reduced by more than 20% of the thread pitch (= 40% of the tooth thickness), the travelling nut must be replaced.

#### Load direction

Please exactly check the load direction (tension or compression). A drawing with a depiction of the functions is necessary to ensure the safety function.

Electronic wear monitoring is available upon request.



#### Pitch accuracy

0,05 mm/300 mm

#### Self-locking

None! Therefore, braking motor or spring-loaded brake FDB necessary

#### Fouling

Nuts are always fitted with scrapers. In case of serious fouling and fine dust/swarf, we recommend installing bellows or a spiral spring cover.

#### Lubrication

Adequate lubrication is an important factor to insure the life of the system, reducing friction and ensuring smooth running. For KGT we use the same lubricants as for ball bearings.

#### Locking

The spindles or nuts must not be unscrewed or disengaged under any circumstances.

#### System starting and braking

Especially with high pitches and large gearboxes we recommend the use of a frequency inverter or a soft start for acceleration and deceleration. This provides protection for the whole system. Subject to a suitable control system being used the safety distance may be reduced. Please contact the technical department for more information.

#### Switching-on time

Owing to the lower heat generation with ball screws, you can multiply the switching-on times (ED in % per 10') by a factor of 2. Please contact us regarding applications with a switching-on time greater than 40 % (4 min per 10 min).

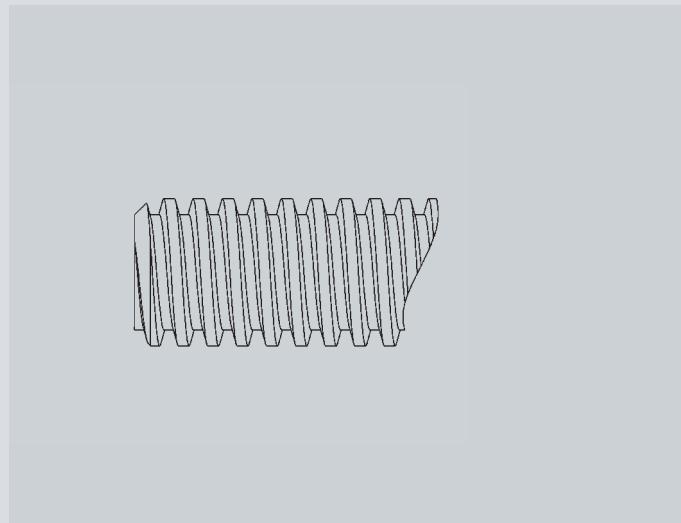
KGT	RN*	RL*	Nut shape	Hole pattern	Load rating [kN]																
					B	D2	D3	D4	D5	G	H1	H2	H3 (min.)	L1	L2	L3	L4	Axial play (max)	dynamic	static	
<b>NSE5</b>	16x5	1.25	0.31	E	1	40	28	38	48	5.5	M6	62	11	10	42	10	10	—	0.08	9.3	13.1
	16x10	2.50	0.63	E	1	40	28	38	48	5.5	M6	62	11	20	55	10	10	—	0.08	15.4	26.5
<b>NSE10</b>	25x5	1.25	0.31	E	1	48	40	51	62	6.6	M6	74	14	10	42	10	10	—	0.08	12.3	22.5
	25x10	2.50	0.63	E	1	48	40	51	62	6.6	M6	74	14	20	55	10	16	—	0.08	13.2	25.3
<b>NSE25</b>	25x25	6.25	1.56	S	1	48	40	51	62	6.6	M6	74	14	50	35	10	9	8	0.08	16.7	32.2
	25x50	12.50	3.13	S	1	48	40	51	62	6.6	M6	74	14	100	58	10	10	10	0.08	15.4	31.7
<b>NSE50</b>	32x5	0.83	0.21	E	1	62	50	65	80	9.0	M6	82	15	10	55	12	10	—	0.08	21.5	49.3
	32x10	1.67	0.42	E	1	62	53	65	80	9.0	M6	82	15	20	69	12	16	—	0.08	33.4	54.5
<b>NSE100</b>	32x20	3.33	0.83	E	1	62	53	65	80	9.0	M8x1	82	15	40	80	12	16	—	0.08	29.7	59.8
	32x40	6.67	1.67	S	6x60° (round)	53	68	80	7.0	M6	82	15	80	45	16	14	7.5	0.08	14.9	32.4	
<b>NSE50</b>	40x5	0.71	0.18	E	2	70	63	78	93	9.0	M6	116	17	10	57	14	10	—	0.08	23.8	63.1
	40x10	1.43	0.36	E	2	70	63	78	93	9.0	M8x1	116	17	20	71	14	16	—	0.08	38.0	69.1
<b>NSE100</b>	40x20	2.86	0.71	E	2	70	63	78	93	9.0	M8x1	116	17	40	80	14	16	—	0.08	33.3	76.1
	40x40	5.71	1.43	S	2	(round)	63	78	93	9.0	M8x1	116	17	80	85	14	16	7.5	0.08	35.0	101.9
<b>NSE100</b>	50x10	1.25	0.31	E	2	85	75	93	110	11.0	M8x1	160	20	20	95	16	16	—	0.08	68.7	155.8
	50x20	2.50	0.63	E	2	95	85	103	125	11.0	M8x1	160	20	40	95	18	22	—	0.08	60.0	136.3

\* Stroke per revolution (mm)

## 3.5 Attachments

### Screw jacks, rotating

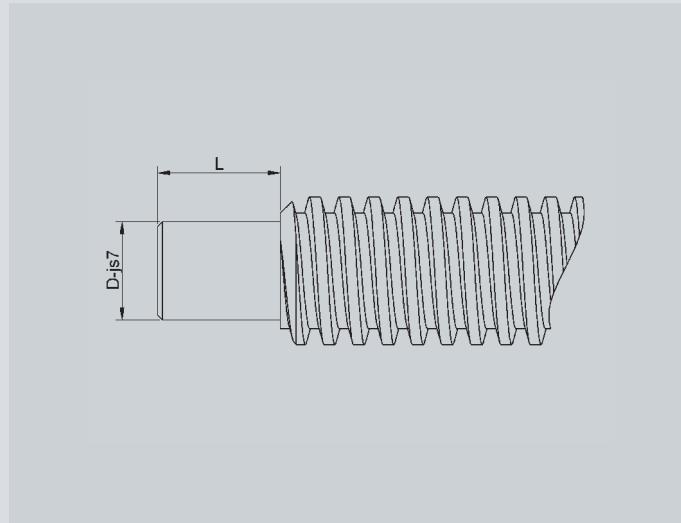
**Spindle end, rotating spindle TR**



**TR**

<b>NSE2-TR</b>	TR14x4
<b>NSE5-TR</b>	TR18x4
<b>NSE10-TR</b>	TR20x4
<b>NSE25-TR</b>	TR30x6
<b>NSE50-TR</b>	TR40x7
<b>NSE100-TR</b>	TR60x9

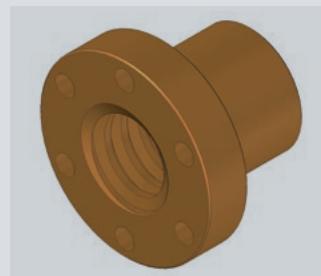
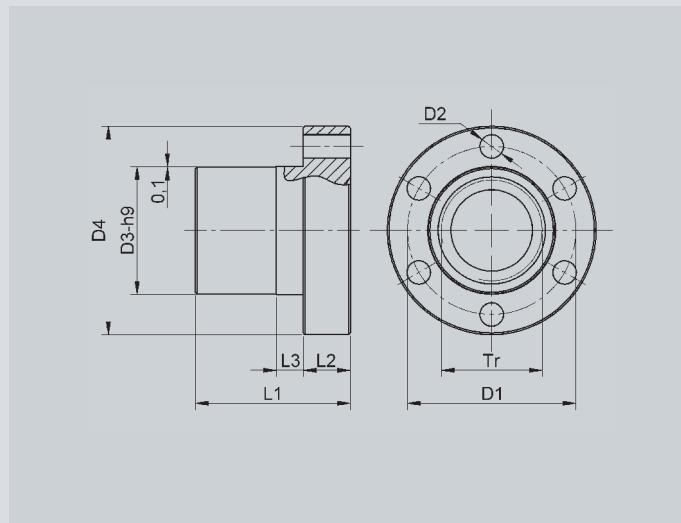
**Spindle end, rotating spindle TRZ**



**TR**

	<b>TR</b>	<b>D</b>	<b>L</b>
<b>NSE2-TRZ</b>	TR14x4	8	15
<b>NSE5-TRZ</b>	TR18x4	12	15
<b>NSE10-TRZ</b>	TR20x4	15	20
<b>NSE25-TRZ</b>	TR30x6	20	25
<b>NSE50-TRZ</b>	TR40x7	25	30
<b>NSE100-TRZ</b>	TR60x9	40	45

**Flange nut FM**



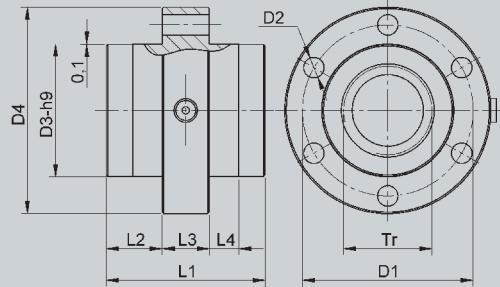
	<b>TR</b>	<b>D1</b>	<b>D2</b>	<b>D3</b>	<b>D4</b>	<b>L1</b>	<b>L2</b>	<b>L3</b>
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<b>NSE2-FM</b>	TR14x4	38	6	28	48	35	12	8
<b>NSE5-FM</b>	TR18x4	38	6	28	48	35	12	8
<b>NSE10-FM</b>	TR20x4	45	7	32	55	44	12	8
<b>NSE25-FM</b>	TR30x6	50	7	38	62	46	14	8
<b>NSE50-FM</b>	TR40x7	78	9	63	95	66	16	12
<b>NSE100-FM</b>	TR60x9	110	13	88	130	90	20	16

### 3.5 Attachments

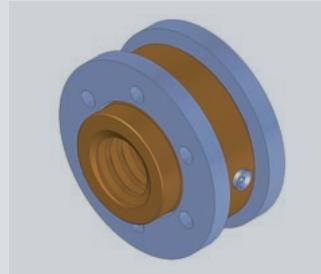
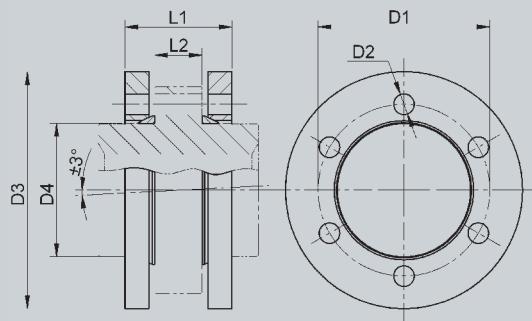
#### Screw jacks, rotating

##### Duplex nut DMN



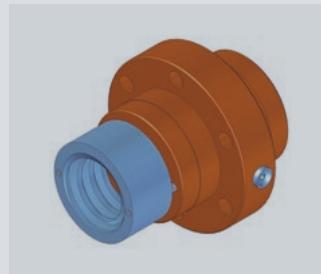
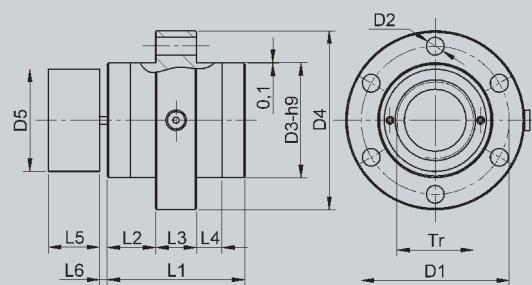
	TR	D1	D2	D3	D4	L1	L2	L3	L4
<b>NSE2-DMN</b>	TR14x4	38	6	28	48	35	11.5	12	8
<b>NSE5-DMN</b>	TR18x4	38	6	28	48	35	11.5	12	8
<b>NSE10-DMN</b>	TR20x4	45	7	32	55	44	16.0	12	8
<b>NSE25-DMN</b>	TR30x6	58	7	45	70	54	19.0	16	10
<b>NSE50-DMN</b>	TR40x7	78	9	63	95	66	25.0	16	12
<b>NSE100-DMN</b>	TR60x9	110	13	88	130	90	35.0	20	16

##### Calotte disks KS fitting duplex nut DMN



	TR	D1	D2	D3	D4	L1	L2
<b>NSE2-KS</b>	TR14x4	38	6	50	28	27	12
<b>NSE5-KS</b>	TR18x4	38	6	50	28	27	12
<b>NSE10-KS</b>	TR20x4	45	7	60	32	32	12
<b>NSE25-KS</b>	TR30x6	58	7	80	45	36	16
<b>NSE50-KS</b>	TR40x7	78	9	100	63	42	16
<b>NSE100-KS</b>	TR60x9	110	13	140	88	52	20

##### Safety trap nut SFM



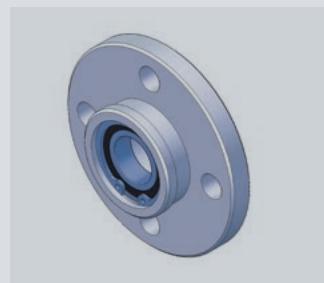
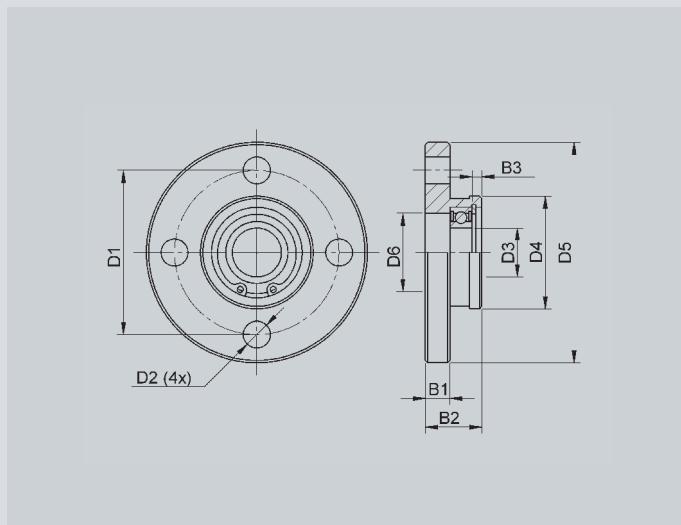
	D5	L5	L6
<b>NSE2-R-SFM</b>	25	12	2.0
<b>NSE5-R-SFM</b>	25	12	2.0
<b>NSE10-R-SFM</b>	31	14	2.0
<b>NSE25-R-SFM</b>	40	20	3.0
<b>NSE50-R-SFM</b>	58	28	3.5
<b>NSE100-R-SFM</b>	74	40	4.5

Remaining dimensions are the same as duplex nut

### 3.5 Attachments

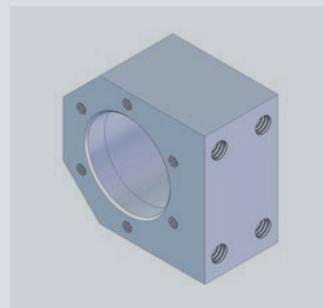
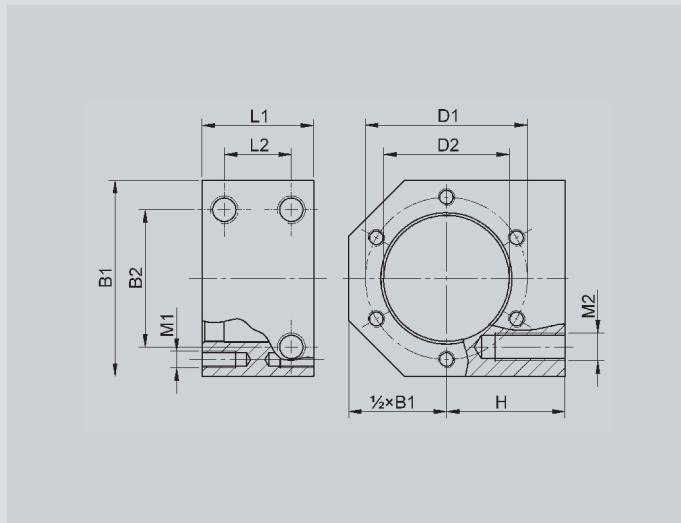
#### Screw jacks, rotating

##### Flange bearing FL



	B1	B2	B3	D1	D2	D3	D4	D5	D6
<b>NSE2-FL</b>	7	20	5	48	9	8	29	65	18
<b>NSE5-FL</b>	7	20	5	48	9	12	29	65	20
<b>NSE10-FL</b>	8	21	5	60	11	15	39	80	28
<b>NSE25-FL</b>	10	23	5	67	11	20	46	90	32
<b>NSE50-FL</b>	15	30	5	85	13	25	60	110	42
<b>NSE100-FL</b>	20	50	4	117	17	40	85	150	60

##### Carrier flange TRMFL for duplex nut or flange nut



	B1	B2	D1	D2	H	L1	L2	M1	M2
<b>NSE2-TRMFL</b>	50	34	38	28	35.0	40	24	M5x10	M8x25
<b>NSE5-TRMFL</b>	50	34	38	28	35.0	40	24	M5x10	M8x25
<b>NSE10-TRMFL</b>	58	39	45	32	37.5	40	24	M6x12	M8x25
<b>NSE25-TRMFL*</b>	70	49	58	45	42.5	40	24	M6x12	M10x25
<b>NSE50-TRMFL</b>	100	76	78	63	70.0	65	41	M8x16	M14x43

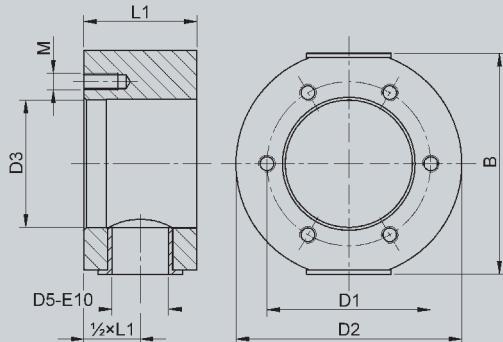
NSE-100 TRMFL on request

\* fits only on duplex nuts DMN

### 3.5 Attachments

#### Screw jacks, rotating

##### Cardan adapter KAM for duplex or flange nut

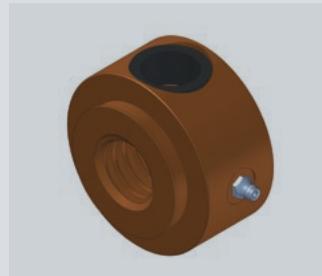
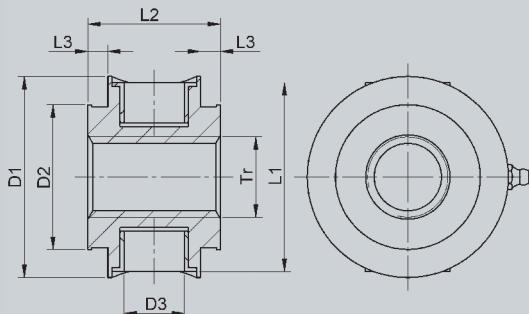


	B	D1	D2	D3	D5	L1	M
<b>NSE5-KAM</b>	50	38	58	28	15	30	M5x10
<b>NSE10-KAM</b>	57	45	60	32	15	30	M6x12
<b>NSE25-KAM*</b>	78	58	80	45	20	40	M6x12
<b>NSE50-KAM</b>	105	78	110	63	30	60	M8x14
<b>NSE100-KAM</b>	150	110	155	88	40	75	M12x20

\* fits only on duplex nuts DMN

##### Cardan Nut KM

on request

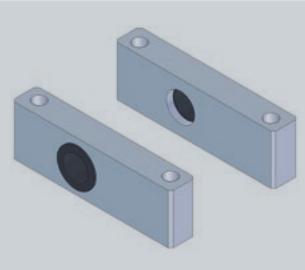
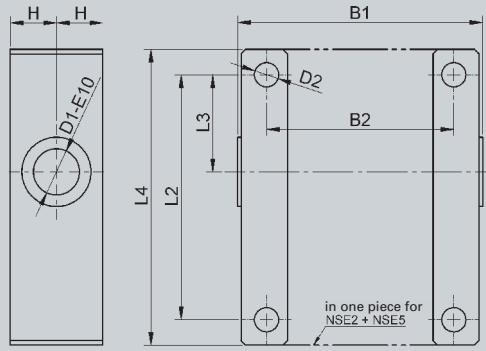


	TR	D1	D2	D3	L1	L2	L3
<b>NSE2-KM</b>	TR14x4	44	44	10	40	35	8
<b>NSE5-KM</b>	TR18x4	50	50	15	46	40	8
<b>NSE10-KM</b>	TR20x4	54	54	15	50	44	10
<b>NSE25-KM</b>	TR30x6	74	74	20	70	54	10
<b>NSE50-KM</b>	TR40x7	100	72	30	94	66	10
<b>NSE100-KM</b>	TR60x9	140	90	40	134	90	10

### 3.5 Attachments

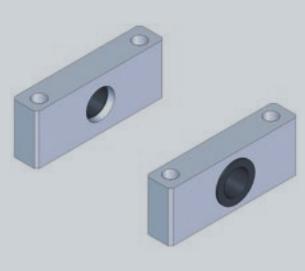
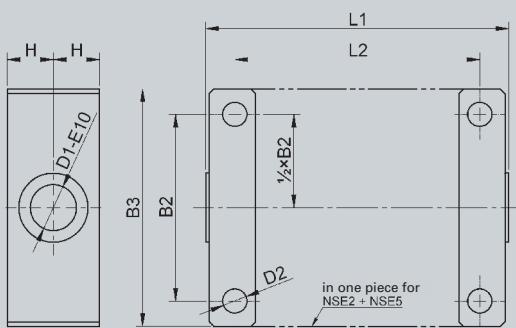
#### Screw jacks, rotating

##### Suspension adapter plate long KAL



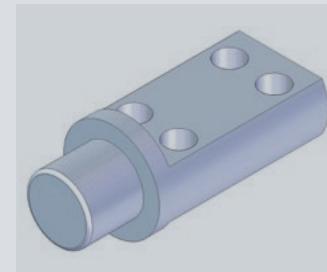
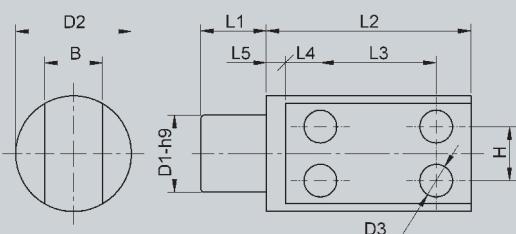
	B1	B2	D1	D2	H	L2	L3	L4
<b>NSE2-KAL</b>	61	43	10	6.5	12.5	51	18.5	67
<b>NSE5-KAL</b>	72	52	15	8.5	15.0	60	21.0	78
<b>NSE10-KAL</b>	85	63	15	8.5	15.0	78	29.0	98
<b>NSE25-KAL</b>	106	81	20	10.5	20.0	106	42.0	128
<b>NSE50-KAL</b>	147	115	30	13.0	30.0	150	63.0	178
<b>NSE100-KAL</b>	165	131	40	17.0	37.5	166	66.0	196

##### Suspension adapter plate short KAK



	B2	B3	D1	D2	H	L1	L2
<b>NSE2-KAK</b>	43	59	10	6.5	12.5	69	51
<b>NSE5-KAK</b>	52	70	15	8.5	15.0	80	60
<b>NSE10-KAK</b>	63	83	15	8.5	15.0	100	78
<b>NSE25-KAK</b>	81	103	20	10.5	20.0	131	106
<b>NSE50-KAK</b>	115	143	30	13.0	30.0	182	150
<b>NSE100-KAK</b>	131	161	40	17.0	37.5	200	166

##### Suspension adapter bolt KB

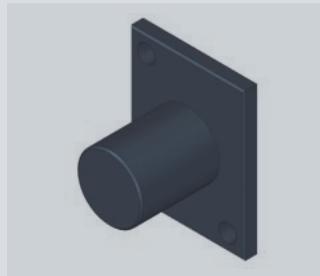
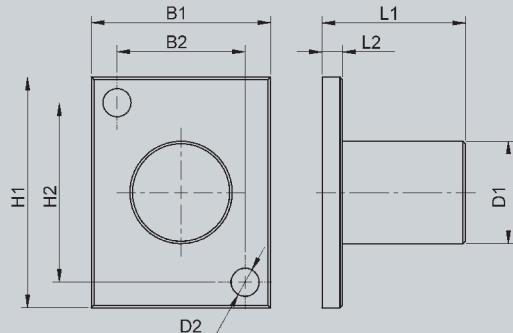


	B	D1	D2	D3	H	L1	L2	L3	L4	L5
<b>NSE2-KB</b>	9	10	20	5.5	10	10	30	15	6	3
<b>NSE5-KB</b>	12	15	25	6.5	12	10	40	20	8	5
<b>NSE10-KB</b>	12	15	25	6.5	12	10	40	20	8	5
<b>NSE25-KB</b>	15	20	30	8.5	14	16	53	30	9	5
<b>NSE50-KB</b>	20	30	40	10.5	18	21	60	35	10	5
<b>NSE100-KB</b>	30	40	50	12.5	20	31	80	50	12	5

### 3.5 Attachments

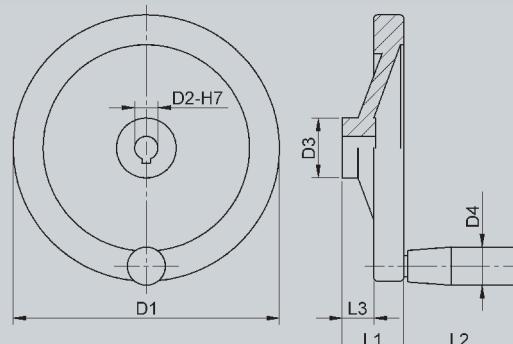
#### Screw jacks, rotating

##### Protection cap SK



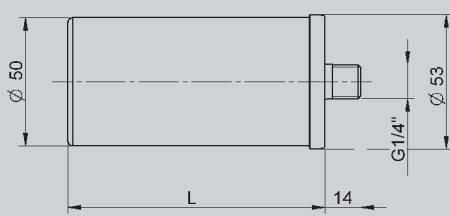
	B1	B2	D1	D2	H1	H2	L1	L2
<b>NSE2-SK</b>	38	28.2	30	5.5	49	28.2	25	6
<b>NSE5-SK</b>	45	32.5	30	7.0	45	32.5	32	8
<b>NSE10-SK</b>	50	35.4	30	9.0	50	35.4	35	8
<b>NSE25-SK</b>	60	42.0	40	9.0	60	42.0	53	8
<b>NSE50-SK</b>	70	50.0	40	11.0	90	70.0	56	8
<b>NSE100-SK</b>	70	46.0	50	13.5	120	96.0	70	8

##### Hand wheel HR



	D1	D3	D4	L1	L2	L3	D2 with keyway
<b>HR-60</b>	60	18	21	22	52.5	15	09/11
<b>HR-80</b>	80	26	18	26	42.5	16	11
<b>HR-125</b>	125	31	23	33	67.5	18	11/14
<b>HR-160</b>	160	36	26	39	82.5	20	14/16
<b>HR-200</b>	200	42	26	45	82.5	24	16/20
<b>HR-250</b>	250	48	28	51	92.5	28	20/25

##### Lubricant dispenser SSG



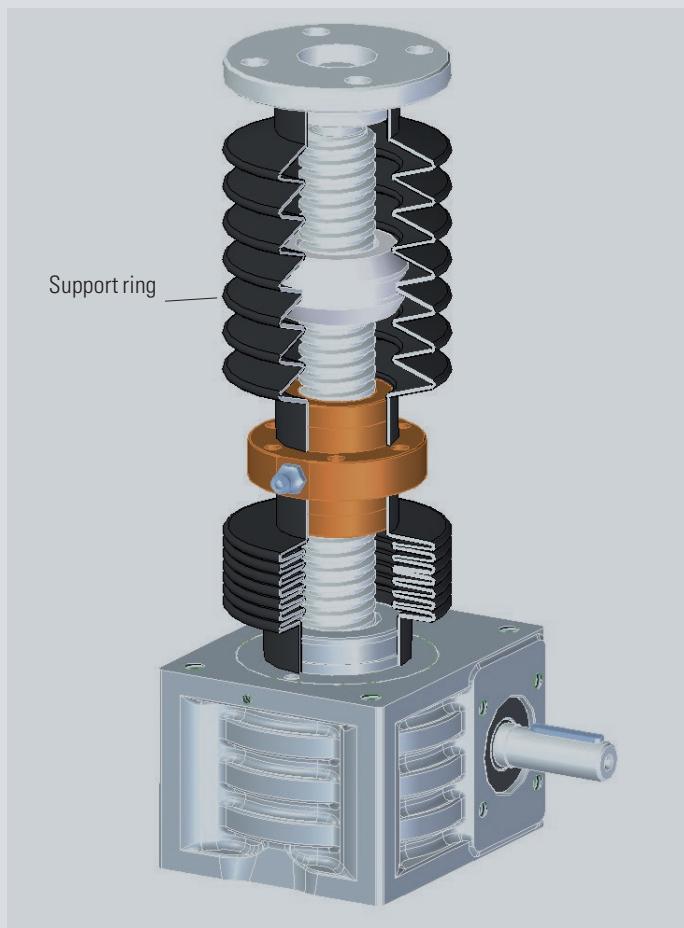
	L	Filling
<b>SSG-60-UM</b>	62	60 ml Universal grease with MoS2
<b>SSG-125-UM</b>	100	125 ml Universal grease with MoS2
<b>SSG-125-L</b>	100	125 ml Food fat

	SSG	SSG mit Schlauch
<b>NSE2</b>	<b>SSG-RED-M6-/G1/8</b>	<b>SSG-RED-M6 + SSG-S</b>
<b>NSE5</b>	<b>SSG-RED-M6-/G1/8</b>	<b>SSG-RED-M6 + SSG-S</b>
<b>NSE10-RN/RL*</b>	<b>SSG-RED-M6-/G1/8</b>	<b>SSG-RED-M6 + SSG-S</b>
<b>NSE25</b>	<b>SSG-RED-G1/8</b>	<b>SSG-S</b>
<b>NSE50</b>	<b>SSG-RED-G1/8</b>	<b>SSG-S</b>
<b>NSE100</b>	<b>SSG-RED-G1/8</b>	<b>SSG-S</b>

Depending on the required amount of lubrication, the dispensers last for 1 up to 12 months.  
We would gladly supply you with accessories (tube, bushing, etc.)

### 3.5 Bellow

#### Screw jacks, rotating



#### Screw jack NSE2–NSE5

	L	ZD*	AZ*	D1	D2	D3	D4
<b>FB52</b>	10	2.1	10.5	26	34	30	52

\* per fold

Standard is FB52-29-26/34-300 mit ZD = 60mm

Material: NBR

Temperature range: -20 ... +80 °C

#### Screw jack NSE10–NSE50

	L	ZD*	AZ*	D1	D2	D3	D4
<b>FB90</b>	20	3.5	24.5	30/40/50	30/40/50	50	90

\* per fold

Material: Nitril, black

Temperature range: -20 ... +80 °C

#### Screw jack NSE100

	L	ZD*	AZ*	D1	D2	D3	D4
<b>FB130</b>	20	2.0	26.0	68/88	68/88	70	130

\* per fold

Material: NBR

Temperature range: -20 ... +80 °C

The bellows protect the spindle from dirt and moisture.

Particularly in the case of on-site assembly, they protect the spindles from: construction dust, grinding dust from angle grinders, welding spatters, etc. Protect the bellows from direct sunlight. Please note also that the maximum operation time is reduced by the heat-insulating effect of the bellows.

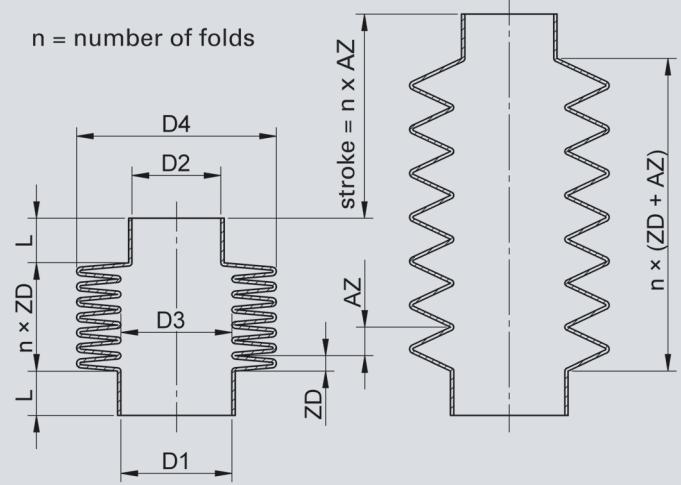
#### Attention:

The bellows must not be compressed below the dimension ZD or extended beyond the dimension AZ. (For strokes greater than 1000 mm, use the bellows with support rings.) Take into consideration that, for horizontal installation of the bellows, it must not come into contact with screw: Serious wear will occur! This can be avoided by the use of support rings.

Air holes must be made by the customer, depending on the speed.



n = number of folds



#### Example for ordering

Type	Number of folds
FB90	15
Gaiter diameter 1/2	

**FB90-15-30/40**

#### Internal support ring fitting FB52

**NSE2-FB52-STR**

**NSE5-FB52-STR**

#### Internal support ring fitting FB90

**NSE5-FB-STR**

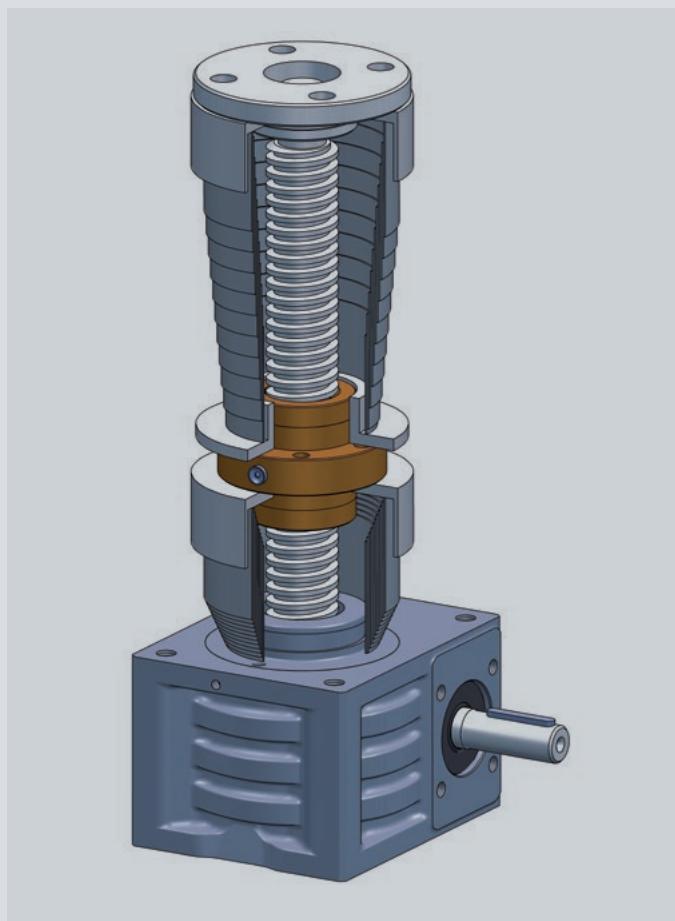
**NSE10-FB-STR**

**NSE25-FB-STR**

**NSE50-FB-STR**

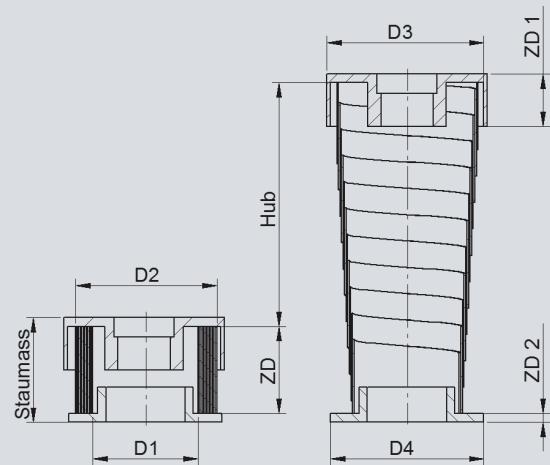
### 3.5 Spiral spring cover

Screw jacks, rotating



Spiral spring covers can be used for different applications. If you want to combine different add-on components, centering sleeves are required, which we would be happy to supply.

**Important:** The spiral spring cover must not be allowed to uncoil. Please specify if the spiral spring cover SF is to be installed vertically or horizontally. We recommend placing the large diameter facing up for vertical installation, and for horizontal installation the large diameter in the direction of the swarf. A light film of oil improves operation and increases the operating life.



#### Screw jack NSE5

	D1	D2	ZD	Stroke horizontal	Stroke vertical
<b>045/350/030</b>	45	65	30	260	320
<b>045/550/050</b>	45	68	50	400	500

#### Screw jack NSE10

	D1	D2	ZD	Stroke horizontal	Stroke vertical
<b>050/350/030</b>	50	73	30	260	320
<b>050/550/050</b>	50	73	50	400	500
<b>050/750/060</b>	50	80	60	570	690
<b>050/1100/100</b>	50	77	100	800	1000

#### Screw jack NSE25

	D1	D2	ZD	Stroke horizontal	Stroke vertical
<b>060/350/050</b>	60	78	50	200	300
<b>060/550/060</b>	60	81	60	370	490
<b>060/750/075</b>	60	89	75	525	675
<b>060/1100/075</b>	60	102	75	875	1025

#### Screw jack NSE50

	D1	D2	ZD	Stroke horizontal	Stroke vertical
<b>075/350/050</b>	75	95	50	200	300
<b>075/750/060</b>	75	109	60	570	690
<b>075/1100/100</b>	75	108	100	800	1000
<b>075/1500/100</b>	75	120	100	1200	1400

#### Screw jack NSE100

	D1	D2	ZD	Stroke horizontal	Stroke vertical
<b>100/350/060</b>	100	126	60	170	290
<b>100/800/075</b>	100	138	75	575	725
<b>100/1200/100</b>	100	137	100	900	1100
<b>100/1800/150</b>	100	151	150	1350	1650

#### Example for ordering

Spiral spring cover  
 Internal diameter D1  
 Longest length ZD  
 Smallest length ZD  
 Installation H/V  
 (horizontal/vertical)

**SF-050-0550-050-V**

### 3.6 Length determination

#### Screw jacks, rotating

By means of the following table, you can determine the required spindle lengths. So that you can quickly calculate the installation dimensions of your screw jack. These allowances are the minimum required. For special installation situations, please make a drawing or contact us.

#### Explanation

Spindle length = stroke + basic length + attachments

#### Calculation example

NSE25-RL with 270 mm stroke with pin for flange bearing, Duplex nut and bellow

#### Spindle length

$$270 + 110 + 54 + 42 = 476 \text{ mm spindle length}$$

#### Smallest length bellow

$$\frac{270}{24.5} = 11.02 > 12 \times 3.5 = 42$$

	<b>NSE2</b>	<b>NSE5</b>	<b>NSE10</b>	<b>NSE25</b>	<b>NSE50</b>	<b>NSE100</b>
TR-basic length*	72	63	72	85	117	194
KGT-basic length**		75 16x05	84 25x05	93 32x05	123 40x05	216 50x10
		95 16x10	104 25x10	113 32x10	143 40x10	256 50x20
			164 25x25	153 32x20	183 40x20	
			264 25x50	233 32x40	263 40x40	
Basic length without safety	64	55	64	73	103	176
Pin length		15	15	20	25	30.0
Flange nut		35	35	44	46	66.0
Flange nut with SFM		49	49	60	69	97.5
Duplex nut		35	35	44	54	66.0
Duplex nut with SFM		49	49	60	77	97.5
KGT-nut L1 see page 78		42 16x05	42 25x05	55 32x05	57	95 50x10
		55 16x10	55 25x10	69 32x10	71 40x10	95 50x10
			35 25x25	80 32x20	80 40x20	
			58 25x50	45 32x40	85 40x40	
Smallest length bellow	Stroke / 10.5 = ..... x 2.1 round number	Stroke / 10.5 = ..... x 2.1 round number	Stroke / 24.5 = ..... x 3.5 round number	Stroke / 24.5 = ..... x 3.5 round number	Stroke / 24.5 = ..... x 3.5 round number	Stroke / 26.0 = ..... x 2.0 round number

\* Contains 2 x the safety distance (spindle pitch)

\*\* Contains 4 x the safety distance (spindle pitch)

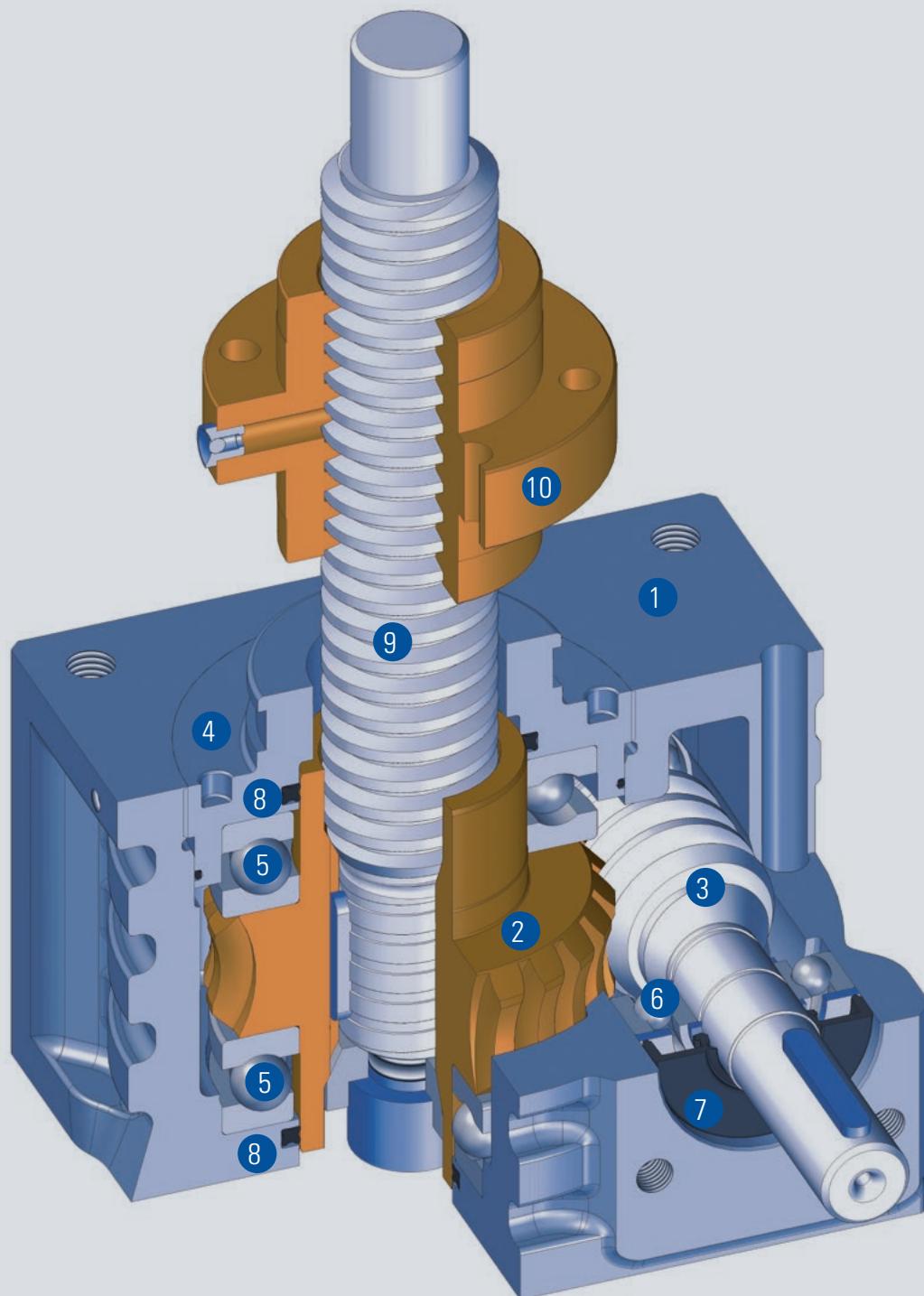
Subject to dimension changes

- Spiral spring cover SF: As the extension in case of a spiral spring cover is different depending on the attachment, this option has to be determined graphically. We would be happy to generate this drawing for you.

CAD data can be found at [www.nozag.ch](http://www.nozag.ch)

### 3.7 Section drawing

#### Screw jacks, rotating



- 1 Housing
- 2 Worm wheel
- 3 Worm
- 4 Bearing cap
- 5 Deep groove ball thrust bearing
- 6 Deep groove ball bearing
- 7 Oil seal
- 8 X-ring/O-ring
- 9 Spindle
- 10 Duplex nut

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